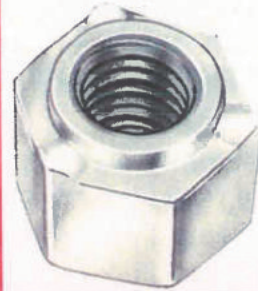
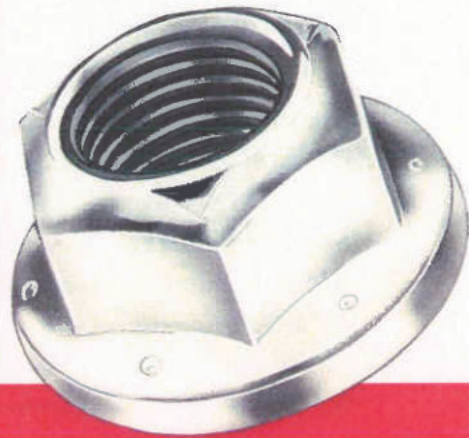
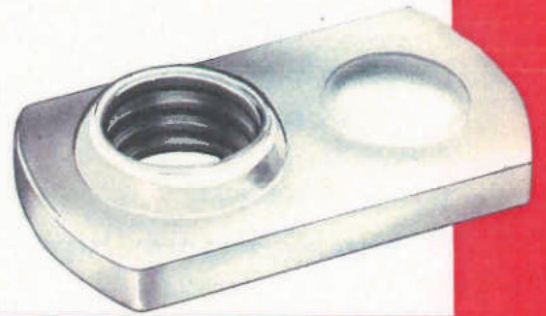
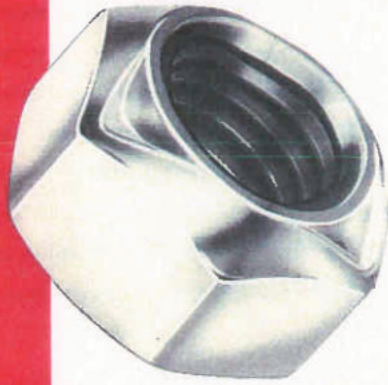
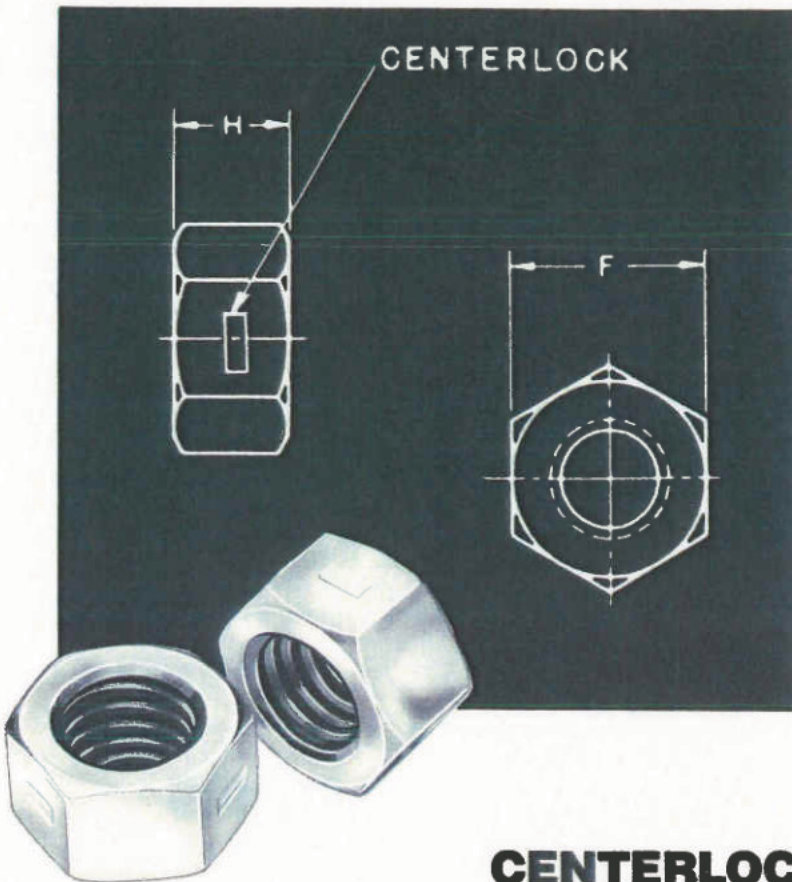


Rivetwise[®]

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Grade A - Grade B

CENTERLOCK NUTS

The Gripco Grade A Centerlock Nuts are manufactured from low carbon steel to meet Grade A performance specifications. The centerlock design permits thread start from either end of the nut. These prevailing torque nuts are designed for use with Grade 2 bolts.

The Gripco Grade B Centerlock Nuts are manufactured from medium carbon steel and processed to meet Grade B performance specifications. These prevailing torque nuts are designed for use with Grade 5 bolts.

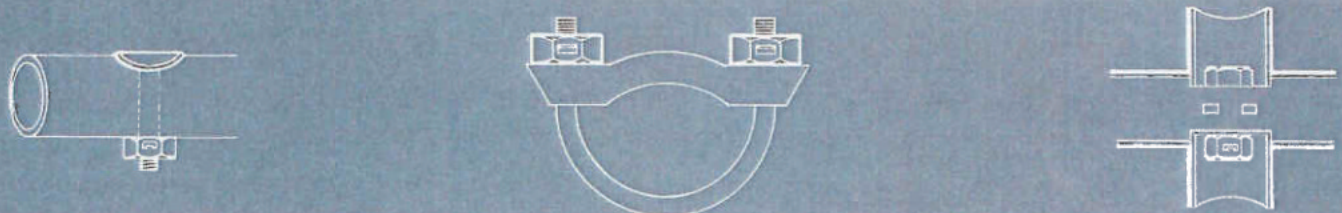
- Parts are furnished with a cadmium and wax finish or as requested.
- Gripco Centerlock Nuts meet or exceed all current I.F.I. specifications.
- Prices and samples are available upon request.

CENTERLOCK NUTS GRADE A — GRADE B

COARSE		FINE		FULL				JAM				JAM			
SIZE	PART NO.	SIZE	PART NO.	(F) WIDTH ACROSS FLATS		(H) GRADE A & B THICKNESS		CARTON QTY.	WEIGHT PER M	(F) WIDTH ACROSS FLATS		(H) THICKNESS		CARTON QTY.	WEIGHT PER M
				MAX.	MIN.	MAX.	MIN.			MAX.	MIN.	MAX.	MIN.		
1/4-20	CLF-1420-S	1/4-28	CLF-1428-S	.438	.428	.226	.212	9,000	7.2						
5/16-18	CLF-5618-S	5/16-24	CLF-5624-S	.500	.489	.273	.258	6,000	10.6						
3/8-16	CLF-3816-S	3/8-24	CLF-3824-S	.563	.551	.337	.320	4,000	15.3	.563	.551	.227	.210	6,000	10.3
7/16-14	CLF-7614-S	7/16-20	CLF-7620-S	.688	.675	.385	.365	2,000	27.8	.688	.675	.260	.240	3,000	18.4
1/2-13	CLF-1213-S	1/2-20	CLF-1220-S	.750	.736	.448	.427	1,500	36.0	.750	.736	.323	.302	2,200	25.6
5/8-11	CLF-5811-S	5/8-18	CLF-5818-S	.938	.922	.559	.535	700	70.8	.938	.922	.387	.363	1,100	48.2
3/4-10	CLF-3410-S	3/4-16	CLF-3416-S	1.125	1.088	.665	.617	500	121.3	1.125	1.088	.446	.398	700	79.0
7/8-9	CLF-7809-S	7/8-14	CLF-7814-S	1.312	1.269	.776	.724	300	194.0					400	122.0
1"-8	CLF-10008-S	1"-14	CLF-10014-S	1.500	1.450	.887	.831	200	294.0					300	197.0

Part Numbers for Grade B Add Suffix GRB

Part Numbers for Jam Add Suffix Jam



WARRANTY POLICY

In cases where Gripco products are either heat treated, welded or given a protective coating following delivery to the purchaser, the Gripco Fastener Division shall not be held responsible for failures of the product to meet dimensional, mechanical or performance requirements.

RETURNED GOODS POLICY

The return of goods by customers will not be allowed without prior written authorization. Please contact the South Whitley sales office with any request for the return of material.

QUALITY ASSURANCE POLICY

Unless otherwise specified by the customer at the time of the inquiry (verbal or written) or on the purchase order, parts will be processed in accordance with standard in-house procedures. Certifications require prior notification. Please contact Gripco, South Whitley sales office for additional information on your requirements.

COUNTRY OF ORIGIN

All finished products illustrated in this catalog are manufactured in the United States of America. Manufacturing facilities are located at South Whitley, Indiana and Montpelier, Indiana.

GRIPCO®

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