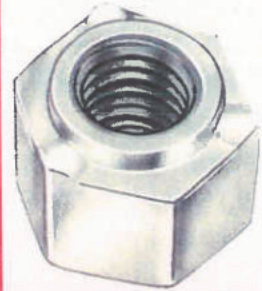
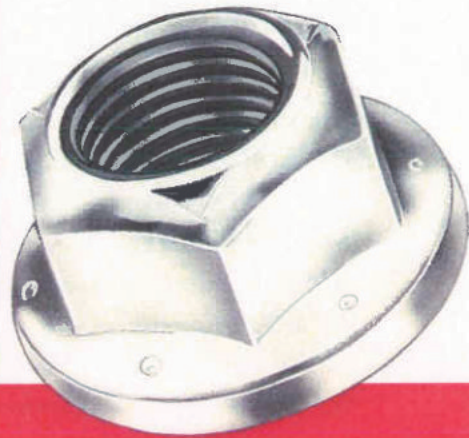
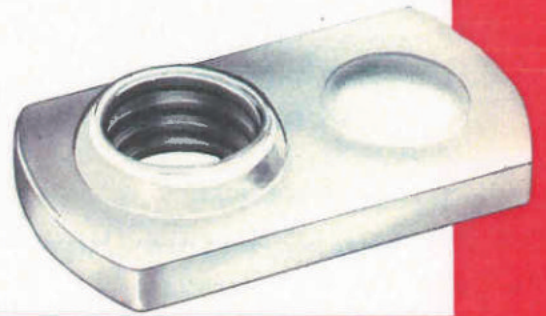
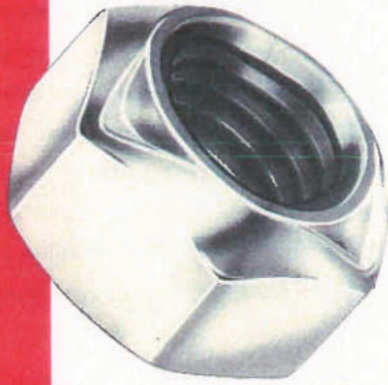
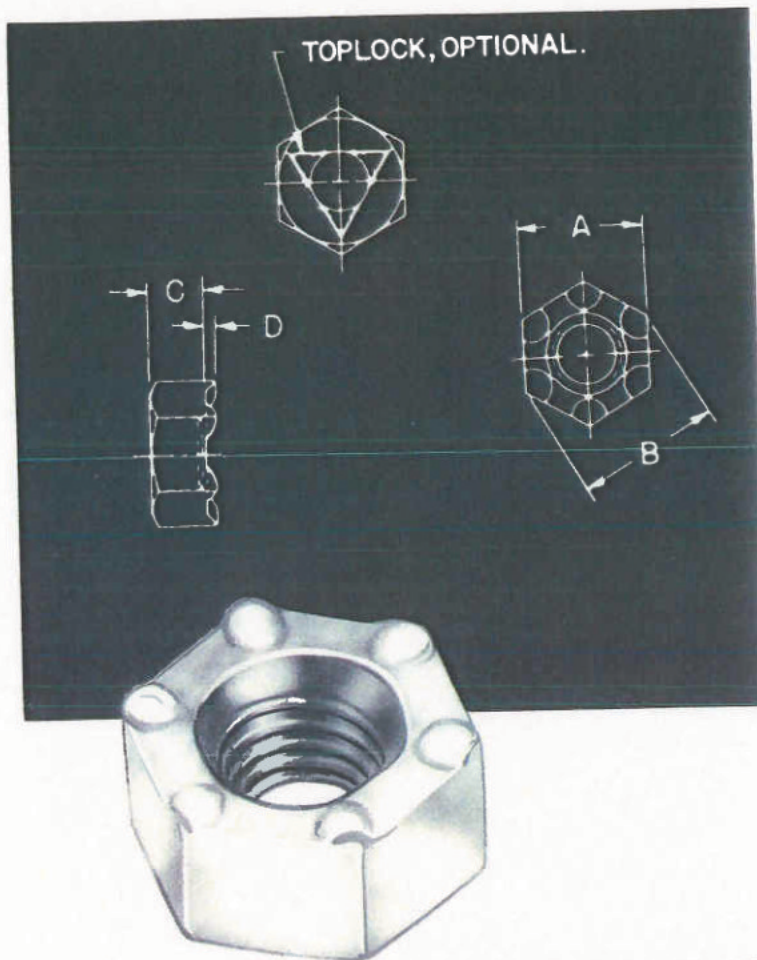


Rivetwise[®]

GRIPCO[®]





Standard Series

COUNTERSUNK WELD NUTS

The Gripco Standard Series Countersunk Weld Nuts are manufactured from low carbon steel. These nuts are designed to eliminate the time consuming retapping of threads frequently required after welding.

The bearing surface base of the nut is countersunk to prevent fouling of the nut threads by molten metal particles discharged during welding. The Gripco Countersunk Weld Nuts can be welded to a blind surface as well as curved surfaces and over pre-punched or drilled holes.

These Countersunk Weld Nuts can also be utilized as a spacer or weld pad.

- No markings are required on Countersunk Weld Nuts.
- This product is also available with the Gripco prevailing torque feature.
- May be manufactured in quantity to dimensions other than standard.
- Prices and samples are available upon request.

COUNTERSUNK WELD NUTS STANDARD SERIES

Size	Part Number		A Width Across Flats	B Min. Width Across Corners	C Thick- ness	D Projection Height	Carton Qty.	Weight Per M
	NC	NF						
8-32	C-8		.437	.485	.187	.030	9,300	7.2
10-24&32	C-10	F-10	.437	.485	.187	.030	9,300	7.0
1/4-20&28	C-14	F-14	.437	.485	.187	.030	9,300	6.0
5/16-18&24	C-516	F-516	.625	.691	.218	.035	3,200	20.0
3/8-16&24	C-38	F-38	.750	.830	.312	.040	1,900	32.5
1/2-13&20	C-12	F-12	.875	.966	.437	.040	1,000	57.6
5/8-11&18	C-58	F-58	1.062	1.175	.625	.040	520	117.0



WARRANTY POLICY

In cases where Gripco products are either heat treated, welded or given a protective coating following delivery to the purchaser, the Gripco Fastener Division shall not be held responsible for failures of the product to meet dimensional, mechanical or performance requirements.

RETURNED GOODS POLICY

The return of goods by customers will not be allowed without prior written authorization. Please contact the South Whitley sales office with any request for the return of material.

QUALITY ASSURANCE POLICY

Unless otherwise specified by the customer at the time of the inquiry (verbal or written) or on the purchase order, parts will be processed in accordance with standard in-house procedures. Certifications require prior notification. Please contact Gripco, South Whitley sales office for additional information on your requirements.

COUNTRY OF ORIGIN

All finished products illustrated in this catalog are manufactured in the United States of America. Manufacturing facilities are located at South Whitley, Indiana and Montpelier, Indiana.

GRIPCO®

**Emhart Fastening Technologies
Industrial Division**

**510 River Road
Shelton, CT 06484
Tel. (203) 944-1711
Fax (800) 220-4286**

Canadian Office

**3545 Thimens Boulevard
St. Laurent, Quebec, H4R 1V5
Tel. (514) 333-8080
Fax (514) 338-3829**

**Emhart
GRIPCO**

A  BLACK & DECKER COMPANY